

## Standard Medium Barrier Thermoforming Film

Technical Data Sheet (TDS)

DESCRIPTION	FEATURES	APPLICATIONS
StockPKG Standard Medium Barrier Forming web is nylon coextruded film suitable as a non-forming or forming web for end use applications that do not	- Excellent abuse resistance	- Forming and non-forming web for HFFS equipment
	- Low seal initation temperature - Excellent thermoformability	

PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUE										
Physical Properties													
Thickness	Internal	mil	2.5	2.75	3	3.5	4	4.5	5	6	7	9	10
Yield	As calculated	in²/lb	11558	10507	9432	8084	7074	6288	5659	4716	4042	3144	2830
Haze	D-1003	%	5	5	5	6	6	7	8	10	10	12	13
Gloss (45°)	D-2457	%	85										
Mechanical Properties													
Tensile Strength	D-882	psi (MD)	osi (MD) 6300										
		psi (TD)	(TD) 5800										
Elongation	D-882	% (MD)	480	480	500	515	525	525	540	540	550	560	560
		% (TD)	500	500	515	525	540	540	540	540	560	580	580
Secant Modulus		psi (MD)	94000	94000	96000	96000	96000	96000	98000	98000	98000	98000	100000
D-	D-882	psi (TD)	90000	90000	92000	92000	92000	92000	94000	94000	94000	96000	98000
Elmendorf Tear	D-1922	g (MD)	350	360	370	370	370	380	400	400	410	440	480
		g (TD)	340	340	360	360	360	370	380	380	390	400	430
Barrier Properties													
OTR	D-1434	1	4.5	4.2	3.5	3	2.75	2.4	2.2	1.75	1.5	1.2	1.1
WVTR	F-1249	2	0.65	0.6	0.6	0.49	0.424	0.41	0.4	0.35	0.275	0.225	0.18
	1 - cc/100in2/day	2 - 9	g/100in2/day MD = Machine Direction				ection	TD = Transverse Direction					

Storage & Handling: Needs to be stocked in a closed warehouse & should not be exposed to direct sun light or light sources. Avoid extreme of humidity and heat. It is recommended to store below 40°C in dry places in original packing.

Food Contact: Complies with EC (EU 202/2014 & EU 10/2011) and FDA (21 CFR § 175.105 & 21 CFR § 175.300) regulations on packaging for direct contact with foodstuffs. Specific document and MSDS are available on request.

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