

TECHNICAL DATA SHEET LOW DENSITY BOPE FILM (BOPE02) 1S TREATED / 2S HEAT SEALABLE

APPLICATIONS -

FEATURES -

- For industrial and food products
- · Simple application or laminated application with other films
- · For horizontal and vertical packaging
- Suitable for direct contact with food

- Transparent with both sides sealable
- Superior stiffness and heat resistance
- Anti-static and sliding additives
- Printing available on one face (rotogravure and flexography) or adhesive application
- Excellent dimensional stability

PROPERTIES		METHOD	UNIT	TOLERANCE	TYPICAL VALUE						
Thickness		Internal	micron		18	20	25	30	35	40	50
			gauge		72	80	100	120	140	160	200
Weight		Internal	g/m²	10%	16.7	18.6	23.3	27.9	32.6	37.2	46.5
Yield			in ² / lb	10%	42101	37800	30175	25200	21567	18900	15120
SIT	NT / NT	DIN 55529	°C	≤ N + 3	≤ 100						
Sealing Strength	NI/NI	DIN 55529	N / 15mm		≥ 4.5 ≥ 5				≥ 8	≥ 9	
COF	T/T	ISO 8295			40.05						
	NT / NT	ISO 8295			≤ 0,35						
Tensile Strength	MD	ISO 527	MPa		≥ 75						
	TD				≥ 130						
	MD	ISO 527	kg / cm²		≥ 765						
	TD				≥ 1325						
Elongation Break	MD	ISO 527	%		≤ 350						
	TD				≤ 120						
Thermal Shrinakge 100°C 5'	MD	Internal	%		≤ 6.0						
	TD				≤ 4.0						
Haze	Т	ASTM D 1003	%		≤ 4.0					≤ (3.0
Gloss @ 45°	Т	ASTM D 2457	GU		≥ 85						
Treatment	Т	ASTM D 2578	Dyne / cm		≥ 38						
OTR (0% HR, 23°C)		ISO 15105 2.2003	cm ³ / m ² / day			< 10000 < 4000					000
			cm ³ / 100in ² / day		< 645				< 2	< 258	
WVTR (90% HR, 38°C)		ASTM F 1249-13	gH2O / m² / day		< 20				<	15	
			g / 100in² / day		< 1.29				<.	97	
MD	Machine D	inaction TD	– Transverse Dire	-41 T	- Treate	-l F	NIT	- Untres	4		

MD = Machine Direction

TD = Transverse Direction

T = Treated Face

NT = Untreated Face

Storage & Handling: Needs to be stocked in a closed warehouse & should not be exposed to direct sun light or light sources. Avoid extreme of humidity and heat. It is recommended to store below 40°C in dry places in original packing.

Food Contact: Complies with EC (EU 202/2014 & EU 10/2011) and FDA (21 CFR § 175.105 & 21 CFR § 175.300) regulations on packaging for direct contact with foodstuffs. Specific document and MSDS are available on request.

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