

## Medium Barrier Thermoforming Film THF002

## 3 Mil - 75 Micron PA / PE Transparent

1)—	PA (Nylon/Polyamide			
2	PE (Polyethylene)			

PROPERTIES	TEST METHOD	UNIT		VALUE	NOTE		
PHYSICAL PROPERTIES							
Yield	ASTM D 4321	in²/lb		9565.57	+/- 5%		
Florentian	ASTM D 882	%	MD	> 350			
Elongation			TD	> 400			
Tanaila Chuanath	ASTM D 882	N/mm²	MD	> 22.56			
Tensile Strength	AS TWI D 882		MD	> 19.61			
COF	ASTM D 1894	Kinetic (Inner/Metal)		0.10 - 0.30			
Surface Tension	ASTM D 2578	dynes/cm		≥ 42			
Dart Impact Srength	ASTM D 1709	gf		≥ 200	@ 0.66 Meter Height		
Film Width	ASTM D 5947	inch		As per PO	+0.1, -0		
THERMAL PROPERTIES							
Seal Strength	ASTM F 88	N/inch		≥ 21.57	(125°C, 1.8 second dwell time)		
BARRIER PROPERTIES							
OTR	ASTM D 3985	cc/100in²/24hrs		< 3.2	(23°C, 0% RH)		
WVTR	ASTM F 1249	gm/100in²/24hrs		< 0.55	(38°C 90% RH)		

<sup>\*</sup> MD = Machine Direction, \* TD = Transverse Direction

**Storage & Handling:** Needs to be stocked in a closed warehouse & should not be exposed to direct sun light or light sources. Avoid extreme of humidity and heat. It is recommended to store below 40°C in dry places in original packing.

**Food Contact:** Complies with EC (EU 202/2014 & EU 10/2011) and FDA (21 CFR § 175.105 & 21 CFR § 175.300) regulations on packaging for direct contact with foodstuffs. Specific document and MSDS are available on request.

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