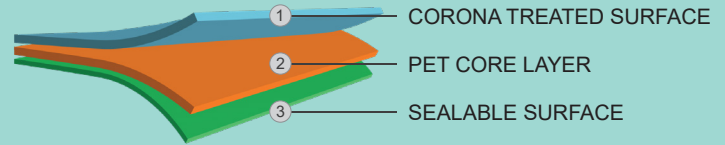




HEAT SEALABLE PET 80 GAUGE PET005

80ga HEAT-SEALABLE PET - is a co-extruded, one side heat sealable film with high sealing strength & the other side is corona treated polyester film. The heat-sealable layer is designed to heat seal to itself, APET, PVC etc and is suitable for flexible packaging. This film is dual ovenable.



SR. NO	PROPERTIES	TEST METHOD	UNIT	TARGET	MINIMUM	MAXIMUM	
GENERAL							
1	Thickness	Internal	Micron	20	19.6	20.4	
			Gauge	80	78.4	81.6	
2	Yield	Internal	in ² /lb	25,107	24,614	25,620	
3	Density	ASTM D 1505	gm/cc	1.395			
4	Roll Width	Internal	mm	- 0, + 3			
MECHANICAL							
1	Tensile Strength at break	ASTM D 882	Kg/cm ²	MD	2100	1900	2300
			(Kpsi)	TD	29.9	27	32.7
2	Elongation at break	ASTM D 882	%	MD	130	90	170
				TD	120	80	160
3	Co-efficient of friction One side to Other side	ASTM D 1894	-	Static	0.5	0.4	0.6
				Dynamic	0.45	0.35	0.55
4	Heat Seal Strength @120°C/ 2 Sec & 30N	Internal	gm/25mm	Seal to seal	800	600	1000
THERMAL							
1	Shrinkage @ 150°C/30'	ASTM D 1204	%	MD	1.8	1.2	2.4
				TD	0.4	0	0.8
2	Melting Point	Internal	°C	252	250	255	
OPTICAL							
1	Haze	ASTM D 1003	%	4	3	5	
2	Transmittance	ASTM D 1003	%	88	85	91	
SURFACE TREATMENT LEVEL							
1	Corona Treated Side	ASTM D 2578	Dyne/cm	54	52	56	
2	Sealable Side	ASTM D 2578	Dyne/cm	46	44	48	
BARRIER							
1	W.V.T.R. (38°C, 90% RH)	ASTM F 1249	gm/m ² /day	28	18	38	
			gm/100in ² /day	1.81	1.16	2.45	
2	O.T.R. (23°C, 0% RH)	ASTM D 3985	cc/m ² /day	80	60	100	
			cc/100in ² /day	5.16	3.87	6.45	

* MD = Machine Direction, * TD = Transverse Direction

Storage & Handling: Needs to be stocked in a closed warehouse & should not be exposed to direct sun light or light sources. Avoid extreme of humidity and heat. It is recommended to store below 40°C in dry places in original packing.

Food Contact: Complies with EC (EU 202/2014 & EU 10/2011) and FDA (21 CFR § 175.105 & 21 CFR § 175.300) regulations on packaging for direct contact with foodstuffs. Specific document and MSDS are available on request.

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