

TECHNICAL DATA SHEET **PET ALOX FILM** 1 SIDE ALOX COATED / 1 SIDE UNTREATED

DESCRIPTION		FEATURES		APPLICATIONS		
This films is an ALOX vapor deposited three layer polyester film, suitable for transparent high barrier application. The ALOX layer is protected with the help of a top coat.		This film has excellent clarity and very good water vapor and oxygen barrier properties.		 Transparent high barrier application for microwavable foods See through packaging 		
				MODIFIED SKIN CORE LAYER MODIFIED SKIN PROTECTED ALC	X SURFACE	
PROPERTIES		TEST METHOD	UNIT	TYPICAL VALUE		
		PHYSICAL	PROPERTIES			
Nominal Thickness (+/- 2.5%)		Internal	micron	10.5	12.5	23.5
			gauge	42	50	94
Nominal Yield			m² / kg	68.3	57.3	30.5
			in ² / lb	48000	40300	21400
		SURFACE	PROPERTIES			
Coefficient of Friction (Max)	ST	ASTM D 1894		0.55	0.55	0.55
	DY			.50	.50	.50
Surface Tension (ALOX Side) (+/- 2)		ASTM D 2578	Dynes / cm	56	56	56
		THERMAL	PROPERTIES			
Thermal Shrinkage Max. (at 150°C / 5 mins)	MD	ASTM D 1204	%	2.4	2.4	2.4
	TD			0.6	0.6	0.6
		OPTICAL F	PROPERTIES			
Haze (Max)		ASTM D 1003	%	2.5	2.5	3.5
		BARRIER F	PROPERTIES			
WVTR, 38°C, 90% RH		ASTM F 1249	gm / m² / Day	≤ 0.7	≤ 0.7	≤ 0.7
			gm / 100 in² / Day	≤ 0.04	≤ 0.04	≤ 0.04
OTR 23°C, 50% RH		ASTM D 1927	cc / m² / Day	≤ 0.7	≤ 0.7	≤ 0.7
			cc / 100 in² / Day	≤ 0.04	≤ 0.04	≤ 0.04
MD = Machine Direction			TD = Transverse D	irection		

Storage & Handling: Needs to be stocked in a closed warehouse & should not be exposed to direct sun light or light sources. Avoid extreme of humidity and heat. It is recommended to store below 40°C in dry places in original packing.

Food Contact: Complies with EC (EU 202/2014 & EU 10/2011) and FDA (21 CFR § 175.105 & 21 CFR § 175.300) regulations on packaging for direct contact with foodstuffs. Specific document and MSDS are available on request.

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